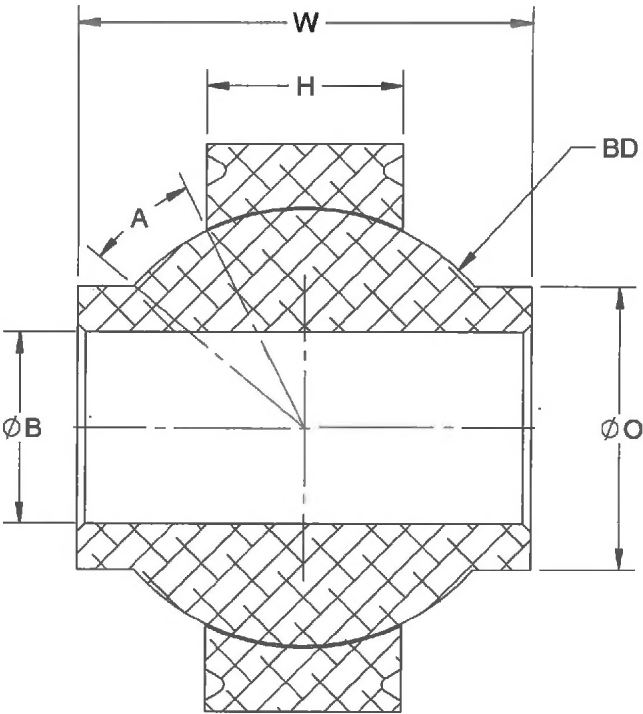
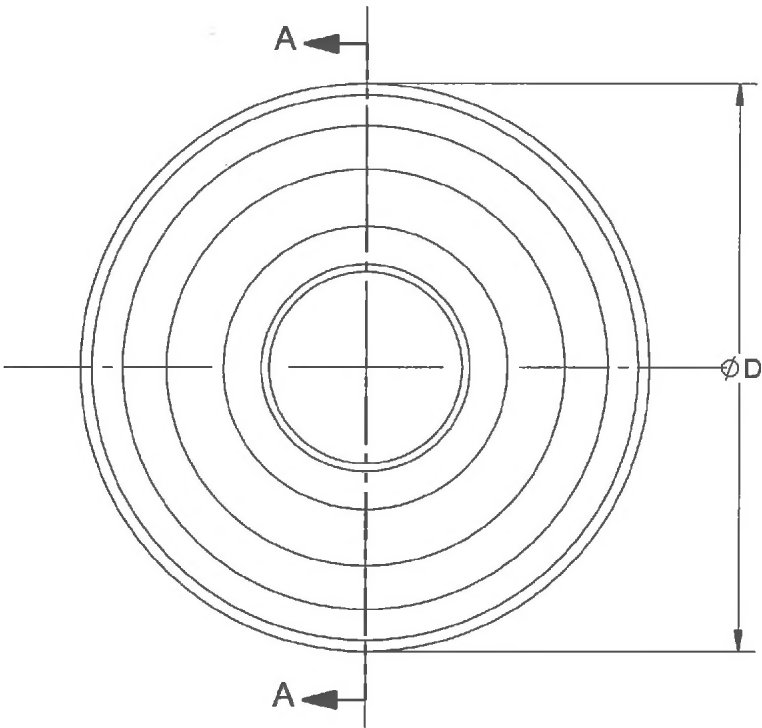
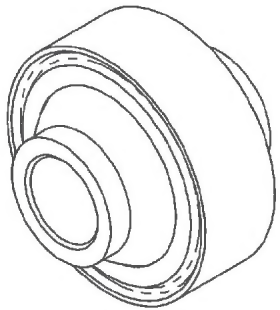


SPECIFICATION CONTROL DRAWING




SECTION A-A

EAGLE PART NUMBER	DESCRIPTION	MANUFACTURER	MANUFACTURER PART NUMBER	SUPPLIER	" ϕB "	" ϕD "	"W"	"H"	" ϕO "	"BD"	"A"	WEIGHT
E4596-1	SPHERICAL BEARING	AURORA BEARING COMPANY	HAB-4TG OR HAB-4TG-500	ROD ENDS MECHANICAL	0.250	0.740	0.593	0.255	0.390	0.593	24°	0.04 LBS

E4596-X SPHERICAL BEARING

- NOTES:
- 1) MATERIAL: SEE TABLE
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.7
 - 7) WEIGHT: SEE TABLE

A	NEW ISSUE	BY	12.12.03
REV.	DESCRIPTION		DATE
DESIGN		EAGLE COPTERS LTD CALGARY, ALBERTA, CANADA	
DRAWN		DRAWING NO. REV. A	
CHECKED		E4596 SHEET 1 OF 1	
MFG. APPR.		TITLE	
APPROVED		SCALE	
DE APPR.		NTS	
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